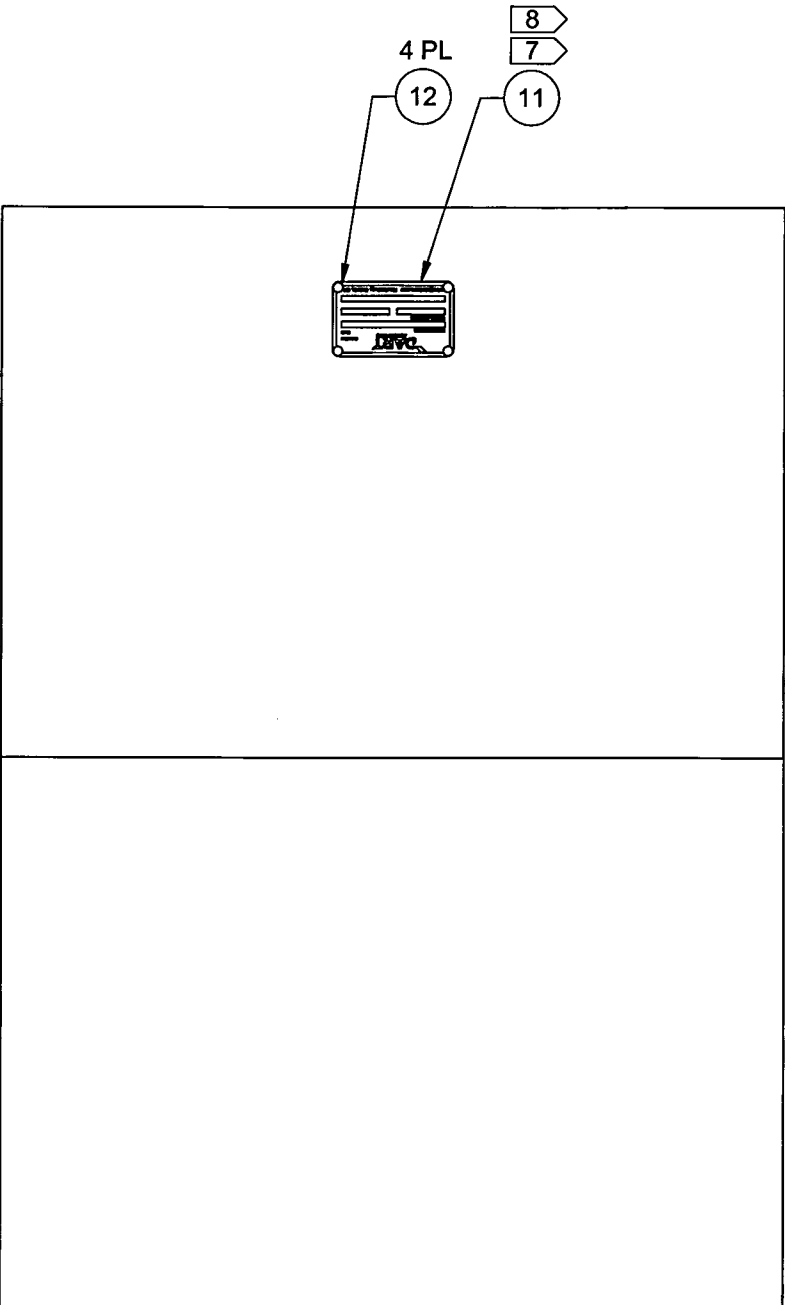
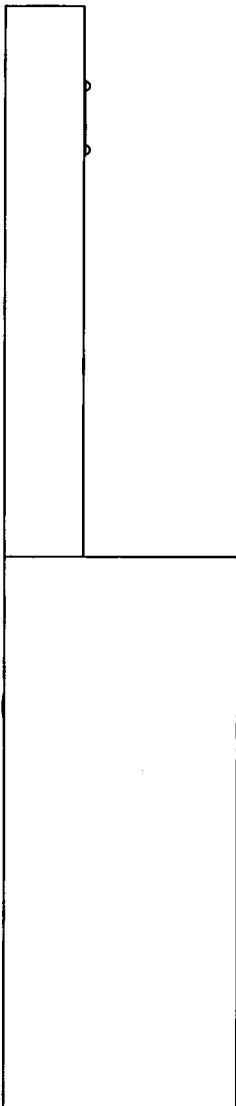
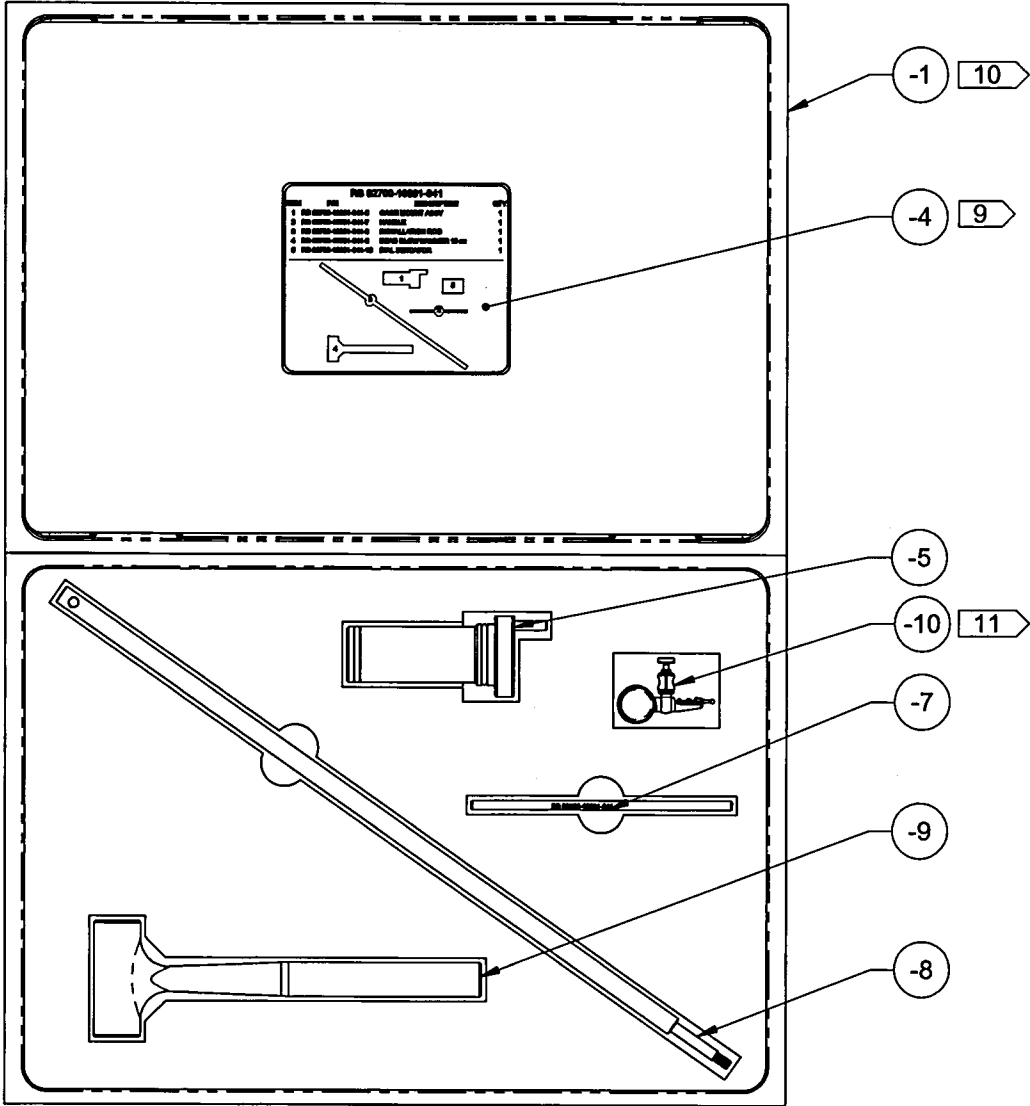


| ITEM # | QTY | PART # | PART TITLE |
|--------|-----|------------------------------|--|
| -1 | 1 | RB 92700-10391-041-1 | PACKAGING ASSY |
| -4 | 1 | RB 92700-10391-041-4 | POSITION PLACARD |
| -5 | 1 | RB 92700-10391-041-5 | GAGE MOUNT ASSY |
| -7 | 1 | RB 92700-10391-041-7 | HANDLE |
| -8 | 1 | RB 92700-10391-041-8 | INSTALLATION ROD |
| -9 | 1 | RB 92700-10391-041-9 | McMaster#6051A29 OR EQUIV. 10 OZ DEAD BLOW HAMMER |
| -10 | 1 | RB 92700-10391-041-10 | STARRETT #711FSZ DIAL INDICATOR |
| 11 | 1 | RB41011 | DART PLACARD |
| 12 | 4 | McMaster#97524A032 OR EQUIV. | ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG. |



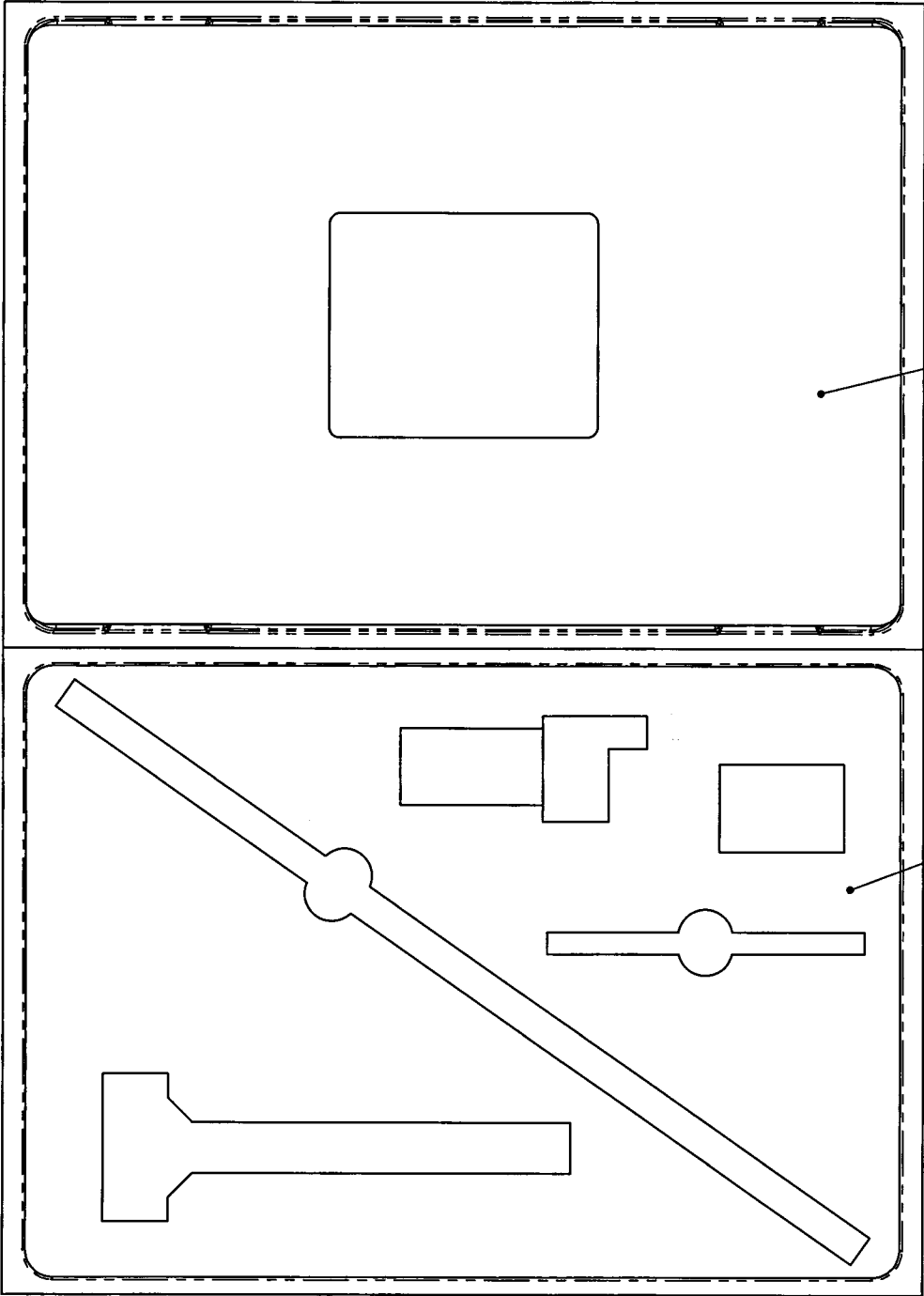
NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
- 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE
- 11) THE TOOL MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

RB 92700-10391-041 PITCH CHANGE SHAFT TOOL KIT

| | | | |
|--|-------------|--|--------------|
| A | NEW ISSUE | 18-617 | VM |
| REV. | DESCRIPTION | ECN # | BY |
| DESIGN | VM | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | VM | | |
| CHECKED | VM | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10391-041 | SHEET 1 OF 9 |
| APPROVED | VP | TITLE | SCALE |
| DATE 9/11/2018 | | PITCH CHANGE SHAFT TOOL KIT | NTS |
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| ITEM # | QTY | PART # | PART TITLE |
|--------|-----|-----------------------|-------------------|
| -2 | 1 | RB 92700-10391-041-2 | TOP FOAM |
| -3 | 1 | RB 92700-10391-041-3 | BOTTOM FOAM |
| 13 | 1 | PELICAN #APP-IM2600-E | PELICAN CASE 2600 |



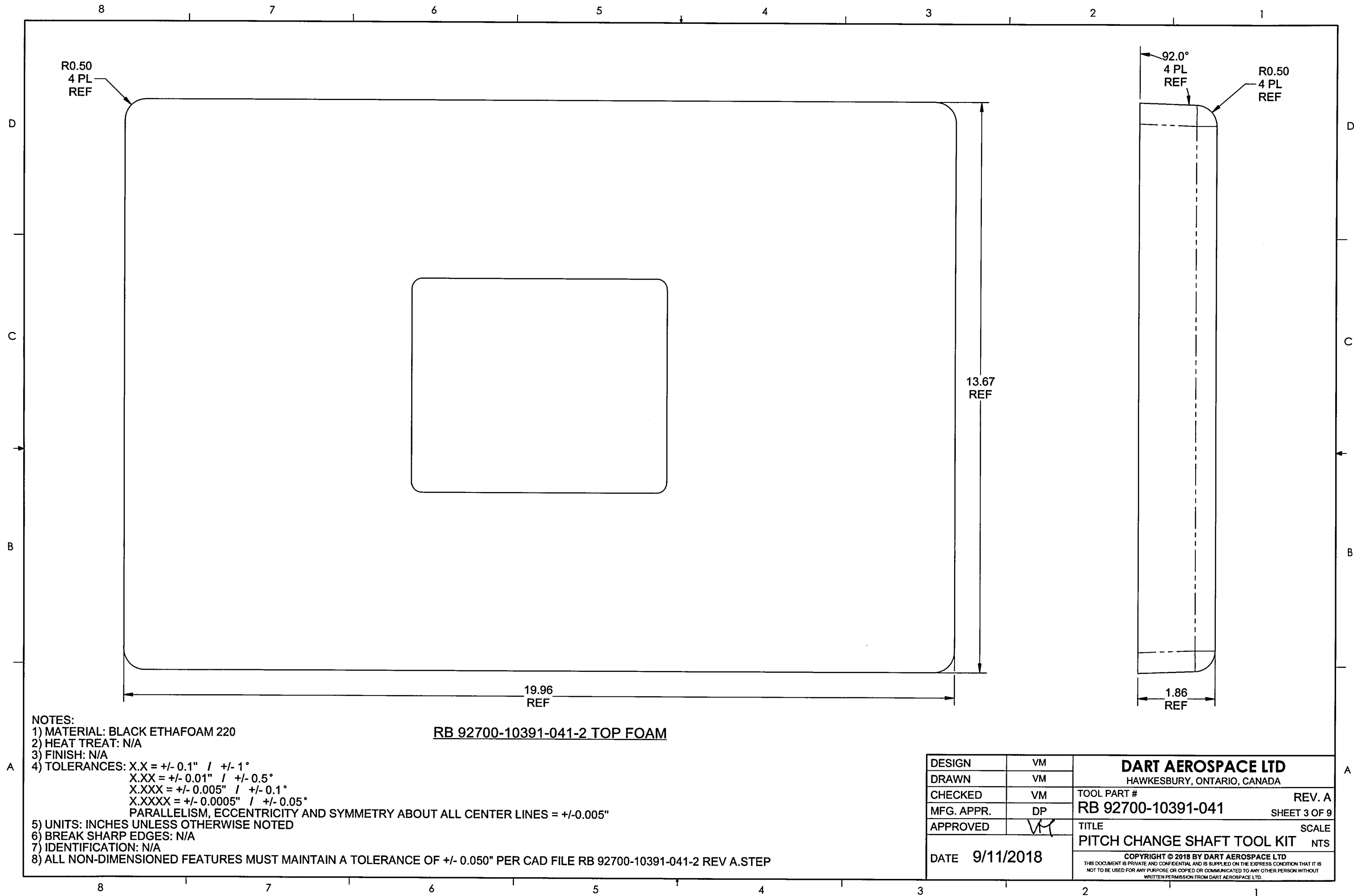
RB 92700-10391-041-1 PACKAGING ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

| | |
|------------|----|
| DESIGN | VM |
| DRAWN | VM |
| CHECKED | VM |
| MFG. APPR. | DP |
| APPROVED | VP |

DATE 9/11/2018

| | |
|--|------------------------|
| DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| TOOL PART # RB 92700-10391-041 | REV. A SHEET 2 OF 9 |
| TITLE PITCH CHANGE SHAFT TOOL KIT | SCALE NTS |
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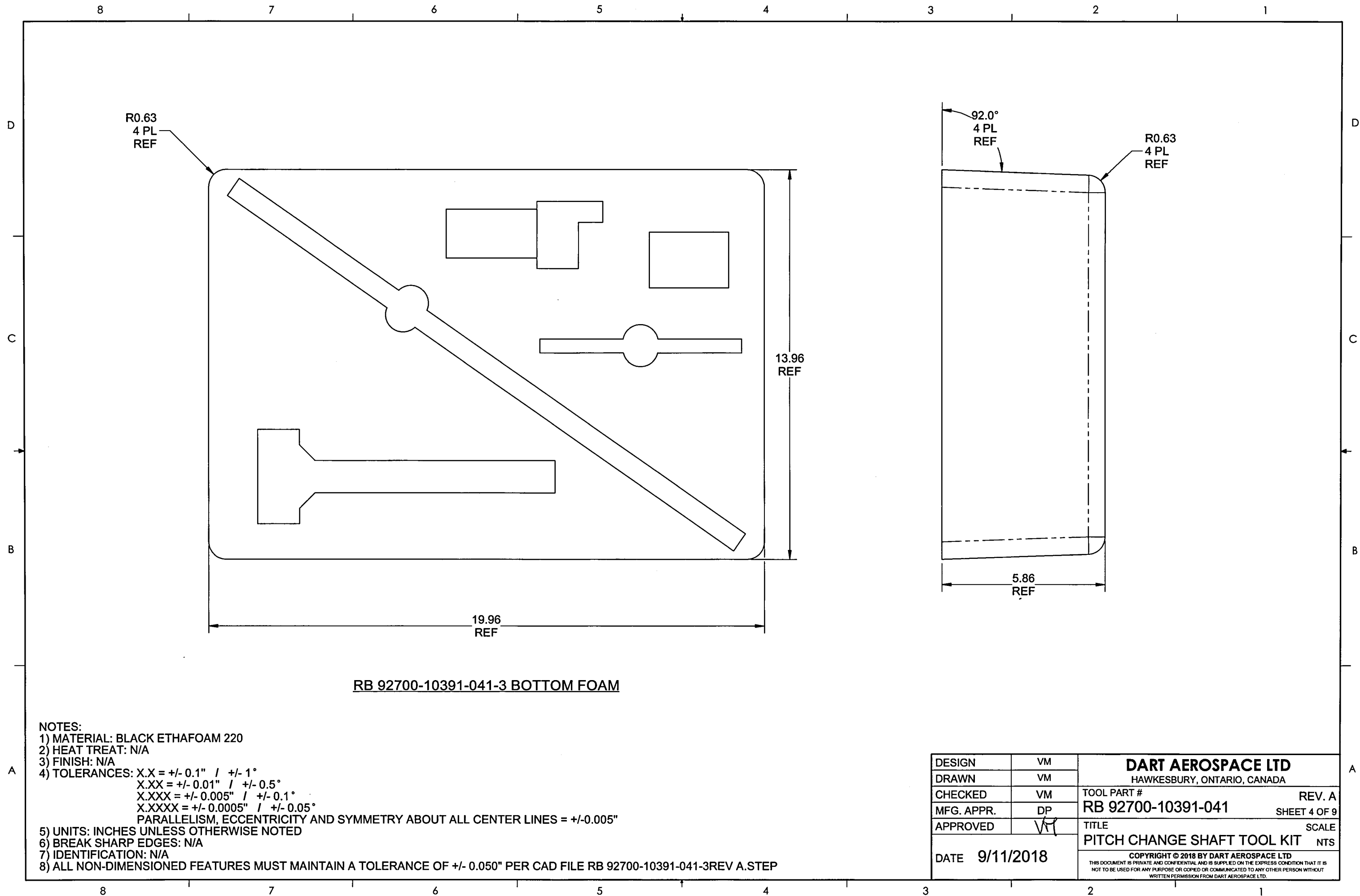


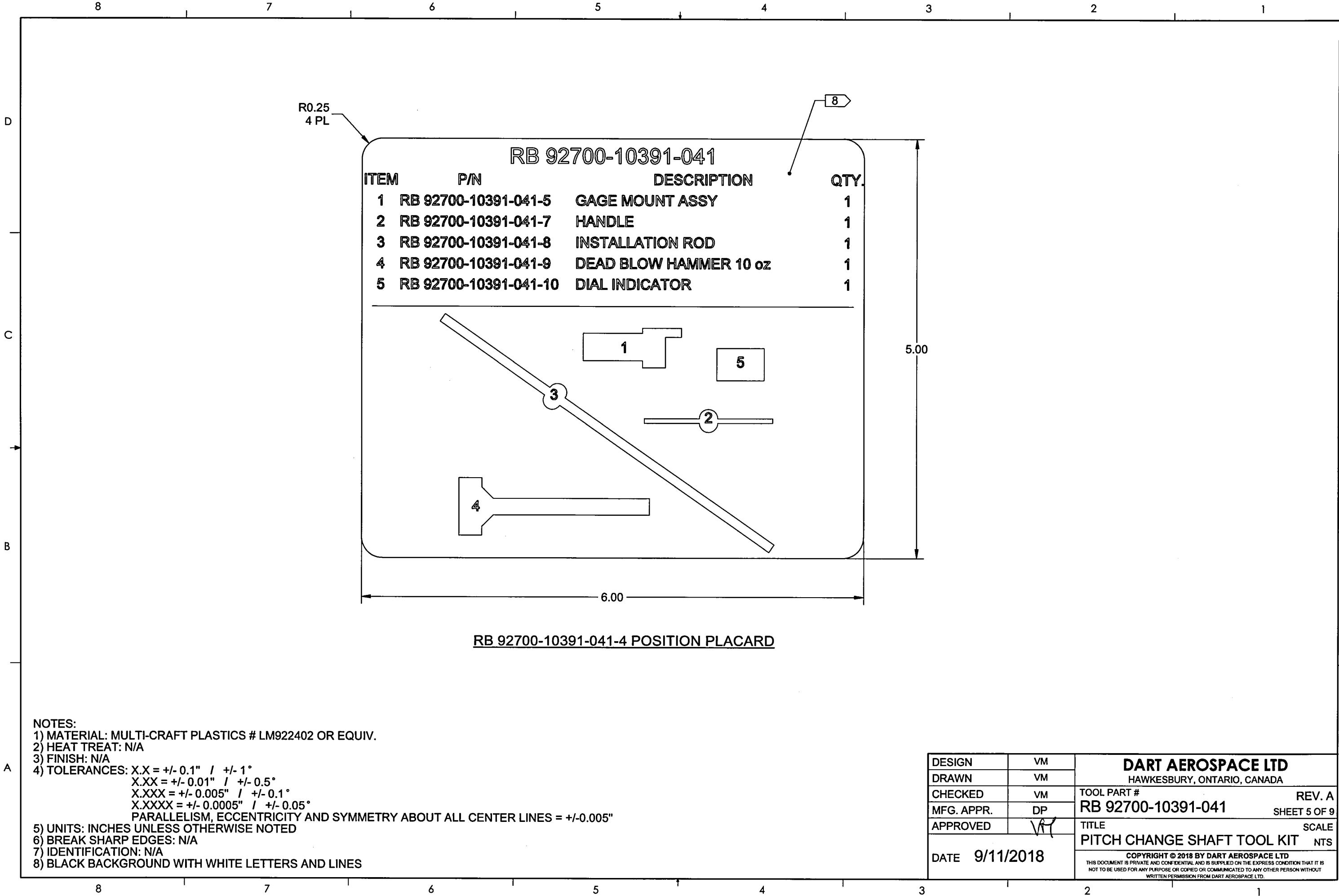
NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RB 92700-10391-041-2 REV A.STEP

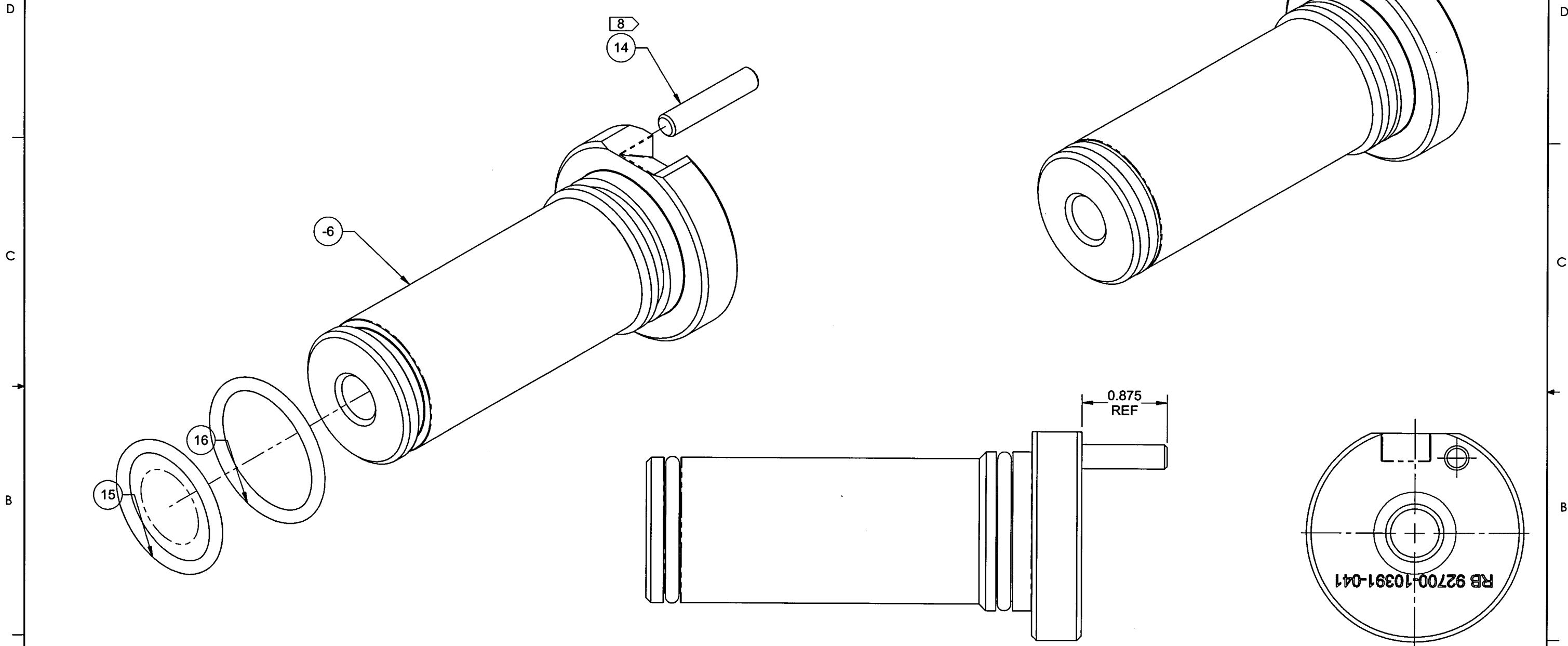
RB 92700-10391-041-2 TOP FOAM

| | | | |
|--|----|--|--------------|
| DESIGN | VM | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | VM | | |
| CHECKED | VM | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10391-041 | SHEET 3 OF 9 |
| APPROVED | VM | TITLE | SCALE |
| DATE 9/11/2018 | | PITCH CHANGE SHAFT TOOL KIT | NTS |
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| ITEM # | QTY | PART # | PART TITLE |
|--------|-----|-----------------------------|--|
| -6 | 1 | RB 92700-10391-041-6 | GAGE MOUNT |
| 14 | 1 | McMaster#98381A332 OR EQUIV | STEEL DOWEL PIN 1/4" DIA. x 1-1/4" LG. |
| 15 | 1 | McMaster#9452K380 OR EQUIV | O-RING #218 x 1/8" WIDTH |
| 16 | 1 | McMaster#9452K410 OR EQUIV | O-RING #220 x 1/8" WIDTH |

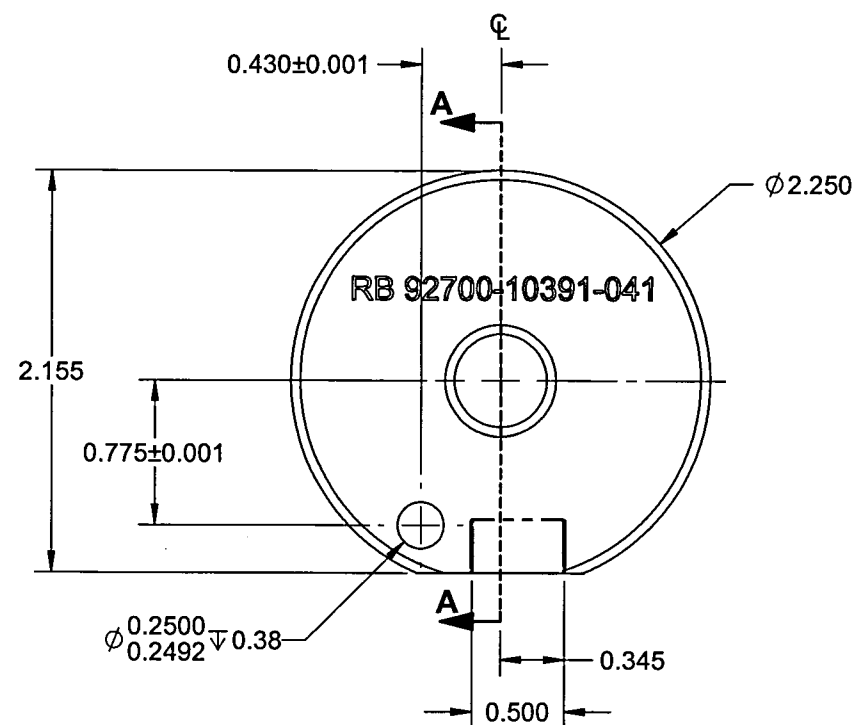
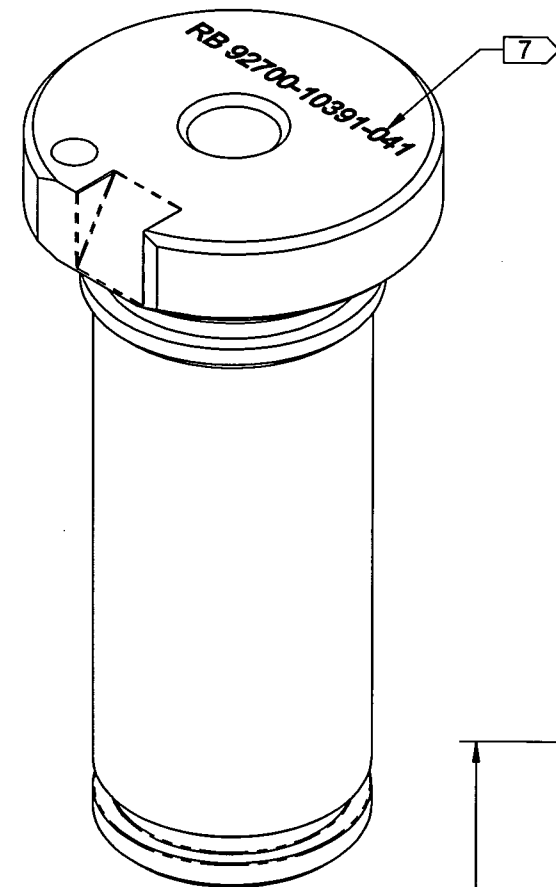


RB 92700-10391-041-5 GAGE MOUNT ASSY

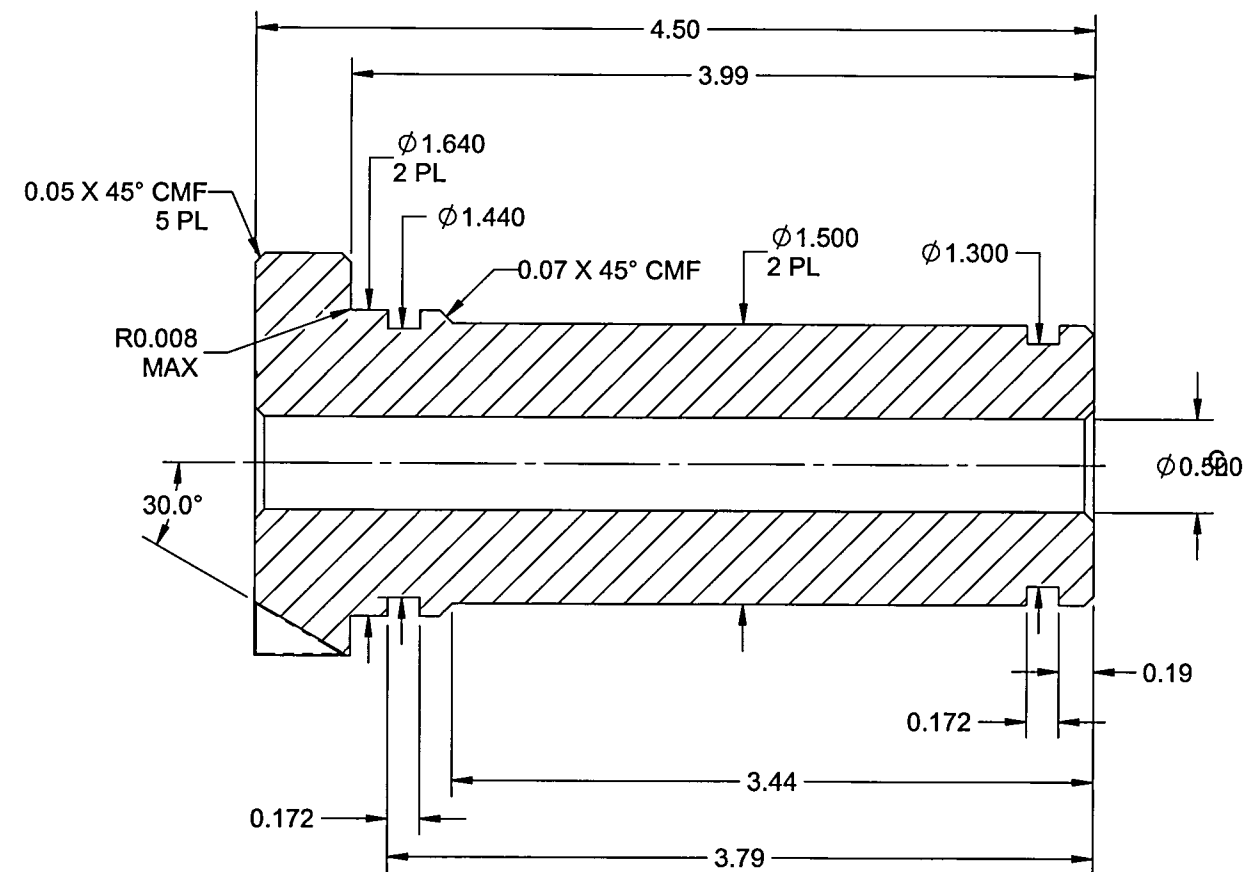
NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 14 DOWEL PIN WITH ITEM -6 AND REMOVE EXCESS
- 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

| | | | |
|--|----|--|--------------|
| DESIGN | VM | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | VM | | |
| CHECKED | VM | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10391-041 | SHEET 6 OF 9 |
| APPROVED | VP | TITLE | SCALE |
| DATE 9/11/2018 | | PITCH CHANGE SHAFT TOOL KIT | NTS |
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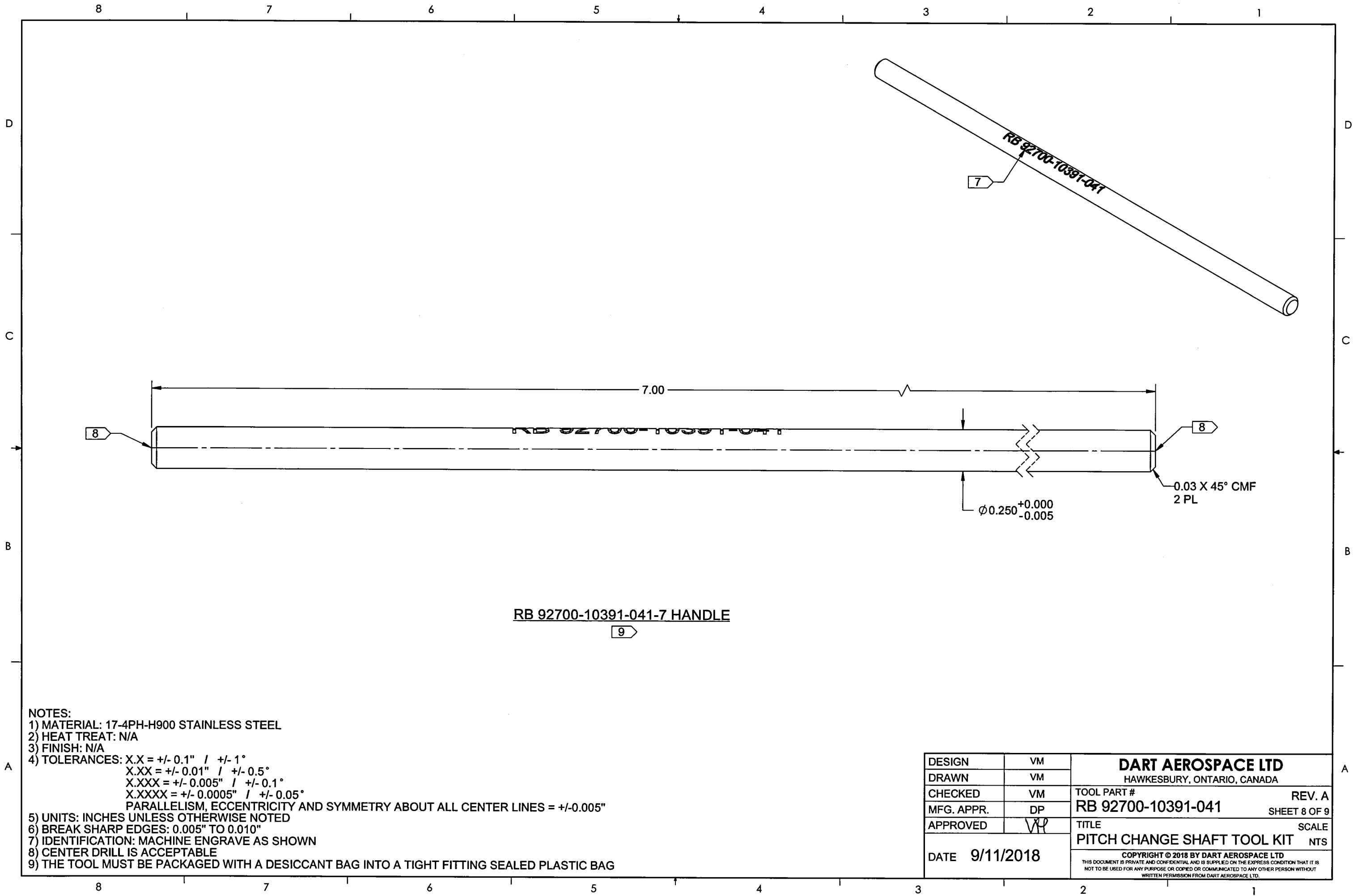
RB 92700-10391-041-6 GAGE MOUNT



SECTION A-A

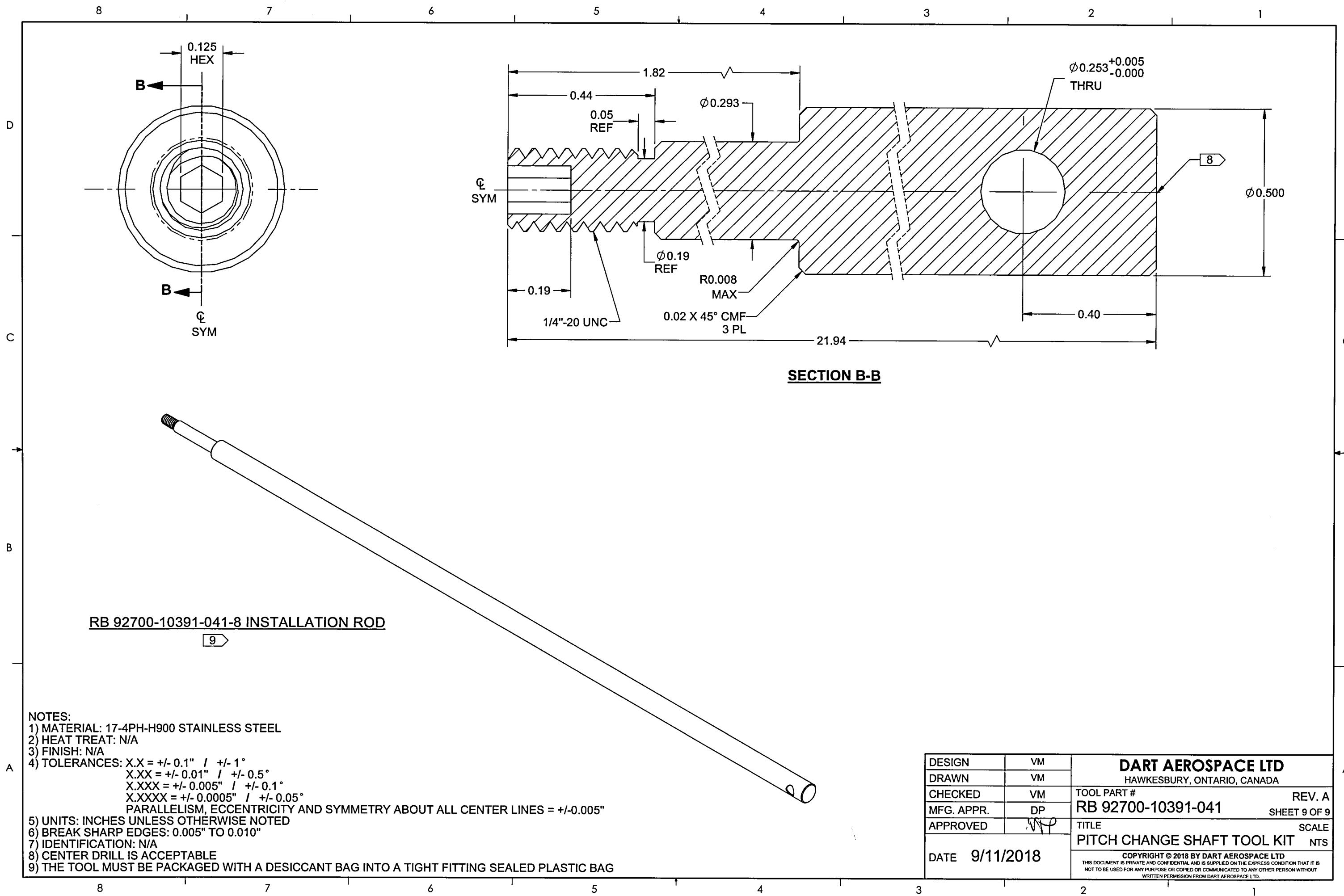
- NOTES:
- 1) MATERIAL: BLACK DELRIN / ACETAL ASTM D6100
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN AND FILL WITH WHITE INK

| | | | |
|--|----|--|--------------|
| DESIGN | VM | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | VM | | |
| CHECKED | VM | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10391-041 | SHEET 7 OF 9 |
| APPROVED | VP | TITLE | SCALE |
| DATE 9/11/2018 | | PITCH CHANGE SHAFT TOOL KIT | NTS |
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NOTES:
1) MATERIAL: 17-4PH-H900 STAINLESS STEEL
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN
8) CENTER DRILL IS ACCEPTABLE
9) THE TOOL MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

| | | | |
|--|----|--|--------------|
| DESIGN | VM | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | VM | | |
| CHECKED | VM | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10391-041 | SHEET 8 OF 9 |
| APPROVED | VP | TITLE | SCALE |
| DATE 9/11/2018 | | PITCH CHANGE SHAFT TOOL KIT | NTS |
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- NOTES:
- 1) MATERIAL: 17-4PH-H900 STAINLESS STEEL
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A
 - 8) CENTER DRILL IS ACCEPTABLE
 - 9) THE TOOL MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

| | | | |
|--|-----|--|--------------|
| DESIGN | VM | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | VM | | |
| CHECKED | VM | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10391-041 | SHEET 9 OF 9 |
| APPROVED | WPP | TITLE | SCALE |
| DATE 9/11/2018 | | PITCH CHANGE SHAFT TOOL KIT | NTS |
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